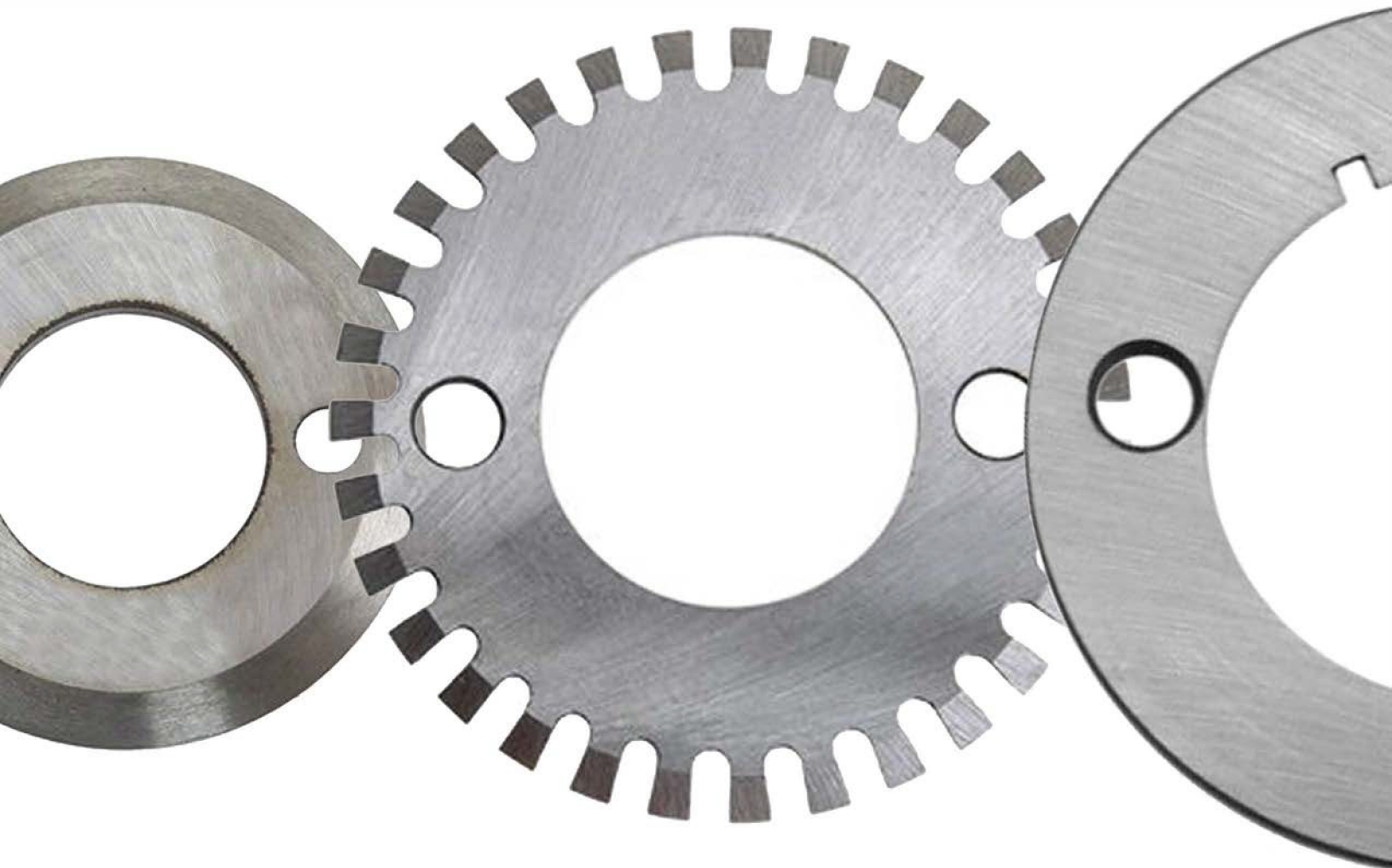




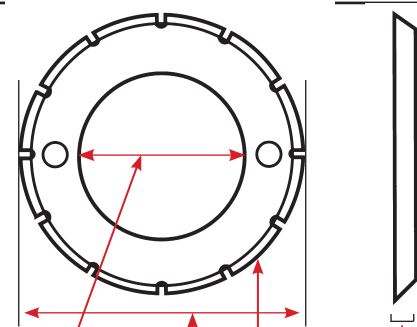
BAUM

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Tips on Choosing Correct Blades



ID: Inner Diameter
OD: Outer Diameter
#Teeth: Number of teeth on perf
TPI: Number of teeth per inch
Thick: Thickness of perf

This guide is organized first by shaft size (smallest to largest), then by number of teeth (fewest to most - except micro perfs).

All images in this guide are actual size for comparison.

ID	.880"	OD	1.867"	# of Teeth	6	Thick	.062"
Baum #	7618						
Update #	B7008						
Type	Solid Perforator						
Shaft Size	7/8"						

"V" Shaped Tooth



- Maximizes the distance between each tooth in perfs with a low number of teeth such as 6, 8, 12 or 18
- Increases the strength of the teeth in perfs with a high number of teeth such as 60, 72, 80 or more
- Lower number of teeth (12-18) are better for backbone on perfect bound books - signatures won't tear

If shaft is adjustable, a slightly wider perf cut can be made.

Crimping Perf

- Holds sheets together temporarily
- Used for processing zig-zag folded sheets on a gather - stitcher and envelopes on a perfect binder

Knockout (punch) Perf

- Use when printed product needs perforation in the spine for adhesive binding or air relief

Reverse Tooth



Standard



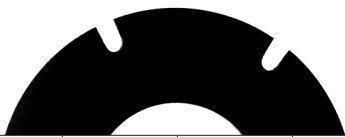
Reverse

- Assumes blades are placed on upper slitter shaft
- Holds folds together on 16 page books

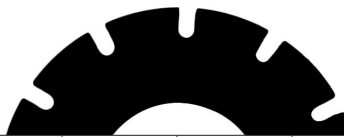
Round Tooth



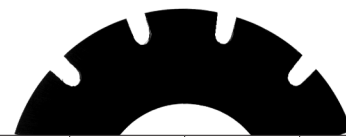
- Good for perfin multiple sheets at a time



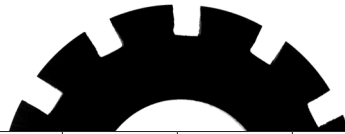
ID	OD	# of Teeth	Thick
.880"	1.867"	6	.062"
Baum #	7618		
Update #	B7008		
Type	Solid Perforator		
Shaft Size	7/8"		



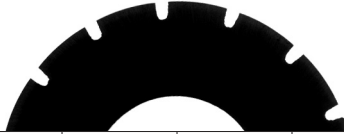
ID	OD	# of Teeth	Thick
.880"	1.867"	12	.062"
Baum #	52652-003		
Update #	B5652		
Type	Solid Perforator		
Shaft Size	7/8"		



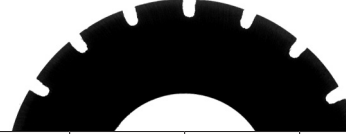
ID	OD	# of Teeth	Thick
.880"	1.867"	12	.062"
Baum #	6605		
Update #	B6005		
Type	Solid Perforator		
Shaft Size	7/8"		



ID	OD	# of Teeth	Thick
.880"	1.867"	12	.062"
Baum #	15029		
Update #	B5029		
Type	Solid Perforator		
Shaft Size	7/8"		



ID	OD	# of Teeth	Thick
.880"	1.867"	15	.035"
Baum #	7895		
Update #	B7005		
Type	Solid Perforator		
Shaft Size	7/8"		



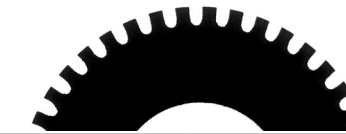
ID	OD	# of Teeth	Thick
.880"	1.867"	12	.062"
Baum #	7896		
Update #	B7006		
Type	Solid Perforator		
Shaft Size	7/8"		



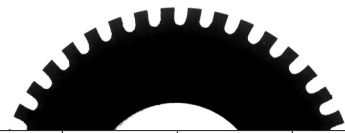
ID	OD	# of Teeth	Thick
.880"	1.867"	24	.062"
Baum #	7619		
Update #	B7009		
Type	Solid Perforator		
Shaft Size	7/8"		



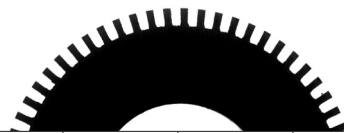
ID	OD	# of Teeth	Thick
.880"	1.867"	31	.062"
Baum #	6798		
Update #	B6088		
Type	Solid Perforator		
Shaft Size	7/8"		



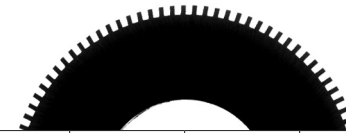
ID	OD	# of Teeth	Thick
.880"	1.867"	41	.035"
Baum #	7791		
Update #	B7001		
Type	Solid Perforator		
Shaft Size	7/8"		



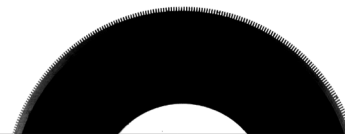
ID	OD	# of Teeth	Thick
.880"	1.867"	41	.260"
Baum #	7791		
Update #	B7700		
Type	Solid Perforator		
Shaft Size	7/8"		



ID	OD	# of Teeth	Thick
.880"	1.867"	64	.035"
Baum #	11962		
Update #	B1000		
Type	Solid Perforator		
Shaft Size	7/8"		



ID	OD	# of Teeth	Thick
.880"	1.867"	98	.065"
Baum #	55283		
Update #	B5008		
Type	Solid		
Shaft Size	7/8"		



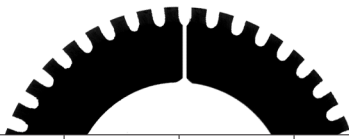
ID	OD	# of Teeth	Thick
.880"	1.867"	72	.065"
Baum #	NA		
Update #	B7072		
Type	Solid Micro Perforator		
Shaft Size	7/8"		



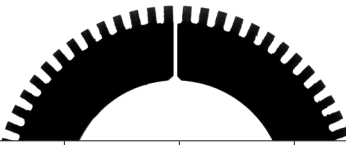
ID	OD	# of Teeth	Thick
1.125"	2.062"	12	.045"
Baum #	91593		
Update #	B9100		
Type	Knockout Perforator		
Shaft Size	1-1/8"		



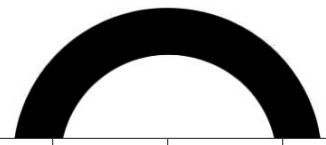
ID	OD	# of Teeth	Thick
1.125"	1.900"	24	.020"
Baum #	51991		
Update #	B5991		
Type	Split Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.125"	1.900"	41	.020"
Baum #	51991-002		
Update #	B5941		
Type	Split Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.125"	1.900"	64	.020"
Baum #	51991-003		
Update #	B5964		
Type	Split Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.125"	1.761"	72	.055"
Baum #	263-889-01-00		
Update #	B7200		
Type	Micro Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.296"	7	.063"
Baum #	10361		
Update #	B1001		
Type	Solid Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.296"	12	.063"
Baum #	44706		
Update #	B4006		
Type	Solid Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.296"	15	.025"
Baum #	55776		
Update #	B5776		
Type	Split Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.296"	15	.025"
Baum #	51940		
Update #	B5040		
Type	Split Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.296"	15	.020"
Baum #	55777		
Update #	B5777		
Type	Split Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.296"	15	.063"
Baum #	10362		
Update #	B1062		
Type	Solid Perforator		
Shaft Size	1-1/8"		



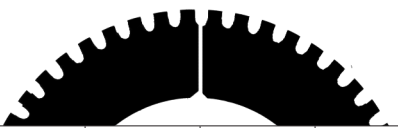
ID	OD	# of Teeth	Thick
1.375"	2.062"	15	.062"
Baum #	52393		
Update #	B8410		
Type	Solid Perforator		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.296"	30	.025"
Baum #	51941		
Update #	B5001		
Type	Split Perforator		
Shaft Size	1-1/8"		



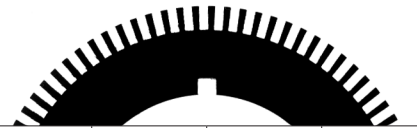
ID	OD	# of Teeth	Thick
1.375"	2.296"	30	.063"
Baum #	10363		
Update #	B1003		
Type	Solid Perforator		
Shaft Size	1-1/8"		



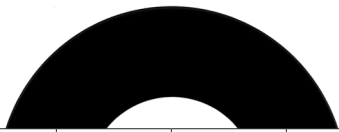
ID	OD	# of Teeth	Thick
1.375"	2.296"	50	.025"
Baum #	51942		
Update #	B5042		
Type	Split Perforator		
Shaft Size	1-1/8"		



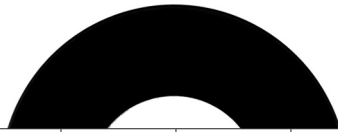
ID	OD	# of Teeth	Thick
1.375"	2.296"	50	.063"
Baum #	10364 (3 holes)		
Update #	B1364		
Type	Solid Perforator		
Shaft Size	1-1/8"		



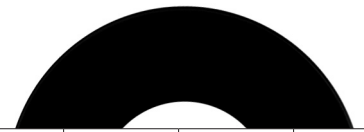
ID	OD	# of Teeth	Thick
1.375"	2.296"	86	.063"
Baum #	53425		
Update #	B5025		
Type	Solid		
Shaft Size	1-1/8"		



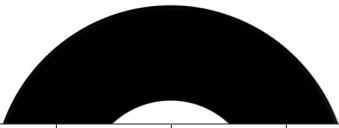
ID	OD	# of Teeth	Thick
.880"	1.825"	0	.060"
Baum #	NA		
Update #	B2630/Score - Light		
Type	Solid		
Shaft Size	7/8"		



ID	OD	# of Teeth	Thick
.880"	1.825"	0	.062"
Baum #	6379		
Update #	B6007/Score - Thin		
Type	Solid		
Shaft Size	7/8"		



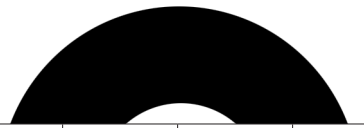
ID	OD	# of Teeth	Thick
.880"	1.875"	0	.062"
Baum #	6379		
Update #	B6017/Moderate Score		
Type	Solid		
Shaft Size	7/8"		



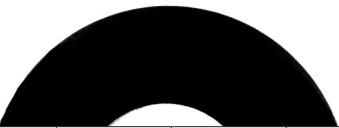
ID	OD	# of Teeth	Thick
.880"	1.850"	0	.125"
Baum #	6380		
Update #	B6000/Score - Thick		
Type	Solid		
Shaft Size	7/8"		



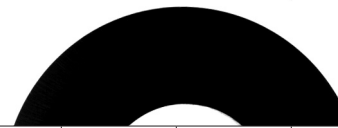
ID	OD	# of Teeth	Thick
.880"	1.885"	0	.062"
Baum #	15241		
Update #	B9035/Slitter - Left		
Type	Solid		
Shaft Size	7/8"		



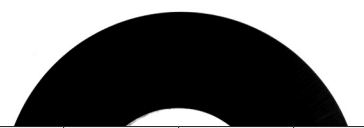
ID	OD	# of Teeth	Thick
.880"	1.885"	0	.062"
Baum #	15240		
Update #	B9036/Slitter - Right		
Type	Solid		
Shaft Size	7/8"		



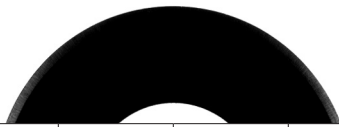
ID	OD	# of Teeth	Thick
.880"	1.885"	0	.062"
Baum #	NA		
Update #	B9037/Slitter R&L (countersunk)		
Type	Solid		
Shaft Size	7/8"		



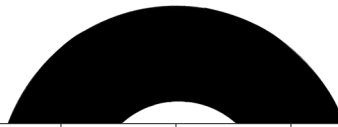
ID	OD	# of Teeth	Thick
.880"	1.885"	0	.093"
Baum #	15573		
Update #	B1573/Slitter - Right		
Type	Solid		
Shaft Size	7/8"		



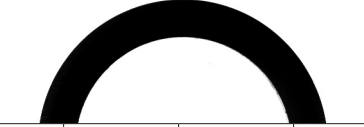
ID	OD	# of Teeth	Thick
.880"	1.885"	0	.093"
Baum #	15574		
Update #	B1574 / Slitter - Left		
Type	Solid		
Shaft Size	7/8"		



ID	OD	# of Teeth	Thick
.880"	1.885"	0	.093"
Baum #	6804		
Update #	B6004 / Slitter - Left Hand		
Type	Solid		
Shaft Size	7/8"		



ID	OD	# of Teeth	Thick
.880"	1.885"	0	.093"
Baum #	6378		
Update #	B6008 / Slitter - Right Hand		
Type	Solid		
Shaft Size	7/8"		



ID	OD	# of Teeth	Thick
1.125"	1.519"	0	.062"
Baum #	92893		
Update #	B9893 / Slitter - no holes		
Type	Split		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.125"	1.807"	0	.030"
Baum #	51992		
Update #	B5002 / Score - no holes		
Type	Split		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.125"	1.890"	0	.062"
Baum #	CL335		
Update #	BCL35 / Slitter		
Type	Split		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.125"	1.900"	0	.020"
Baum #	51989		
Update #	B5989 / Split Slitter - no holes		
Type	Split		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.228"	0	.030"
Baum #	51947		
Update #	B5047 - Score		
Type	Split		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.275"	0	.063"
Baum #	10352		
Update #	B1052 - Score		
Type	Solid		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.296"	0	.025"
Baum #	51943		
Update #	B5003 - Slitter		
Type	Split		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.306"	0	.063"
Baum #	10353		
Update #	B1053 - Score		
Type	Solid		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.312"	0	.063"
Baum #	93209		
Update #	B9009 - Slitter - 3 hole		
Type	Solid		
Shaft Size	1-1/8"		



ID	OD	# of Teeth	Thick
1.375"	2.312"	0	.063"
Baum #	10348		
Update #	B1008 - Slitter		
Type	Solid		
Shaft Size	1-1/8"		