

Product Technical Bulletin

37-511

Product Type EVA hot melt adhesive

Suggested Use(s) Product assembly

Typical Properties Operating Temp. 325-360F

Viscosity 1500-2500 cps @ 350F

Softening Point 160F Set Speed Slow

Appearance Opaque pellet

Shelf Life 2 years from date of sale

Characteristics Slow set with aggressive and long open time.

Recommended for plastic to plastic applications. Complies with FDA 21CFR175.105 for indirect

Food contact applications.

Storage and Handling Do not mix with other adhesives.

Keep containers covered to prevent contamination.

Store in a cool, dry location.

Purge system with paraffin wax for changeovers.