Machine Tapes F-1



Main industry segments

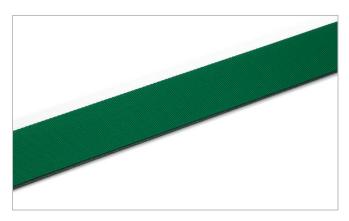
Paper manufacturing, Paper manufacturing and processing

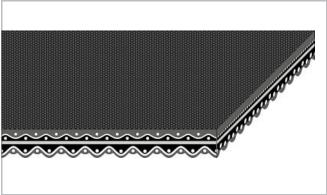
Applications

Machine tape

Special features

Abrasion resistant, Constant coefficient of friction, Constant grip and release property, Forgiving in case of short term shock like overloads





Product Construction / Design				
Conveying side material	Acrylonitrile-Butadiene-Rubber (NBR)			
Conveying side surface	Rough structure			
Conveying side property	Adhesive			
Conveying side color	Green			
Traction layer (material)	Polyamide (PA)			
Number of Fabrics	2			
Pulley side material	Acrylonitrile-Butadiene-Rubber (NBR)			
Pulley side surface	Impregnated fabric			
Pulley side property	Non-adhesive			
Pulley side color	Green			

Product characteristics	
Antistatically equipped	Yes
Adhesive free joining method	No

Technical data				
Thickness of belt	1.25	mm	0.05	inch
Mass of belt (belt weight)	1.3	kg/m²	0.256	lb/sqft
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155):	7.0	N/mm	40	lbf/in
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181):	2.4	N/mm	14	lbf/in
Min. operating temperature admissible (continuous)	-20	°C	-4	°F
Max. operating temperature admissible (continuous)	100	°C	212	°F
Seamless manufacturing width	1200	mm	47	inch

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554).

Machine Tapes



Joining related properties

Link to JDS:

http://pdchmp04.habasit.com/HNET/fabren.nsf/vwGetJDS?OpenView&productCode=F-1

Joining method	Unit	Thermofix	Mechanical joining
Pulley diameter (minimum)	mm	40	
	inch	1.57	
Pulley diameter minimum with counter flection	mm	40	
	inch	1.57	
Slider bed suitable		Yes	
Carrying rollers suitable	Yes		
Troughed installation suitable		No	

Chemical resistance

Link to 'Chemical resistance information': http://www.habasit.com/en/chemical-resistance.htm

Mode of use or conveyance

Declined, Horizontal, Inclined, Twists, Twists with short center distance, Vertical

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

For details consult 'Storage and handling requirements for belts and machine tapes' or contact Habasit, Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging.

Group Polyamide Machine Tapes

Sub-Group

H010100347 Item number 40101200 Customs tariff number

Product Application Disclaimer (valid for ALL Habasit products and mentioned on all PDS)

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