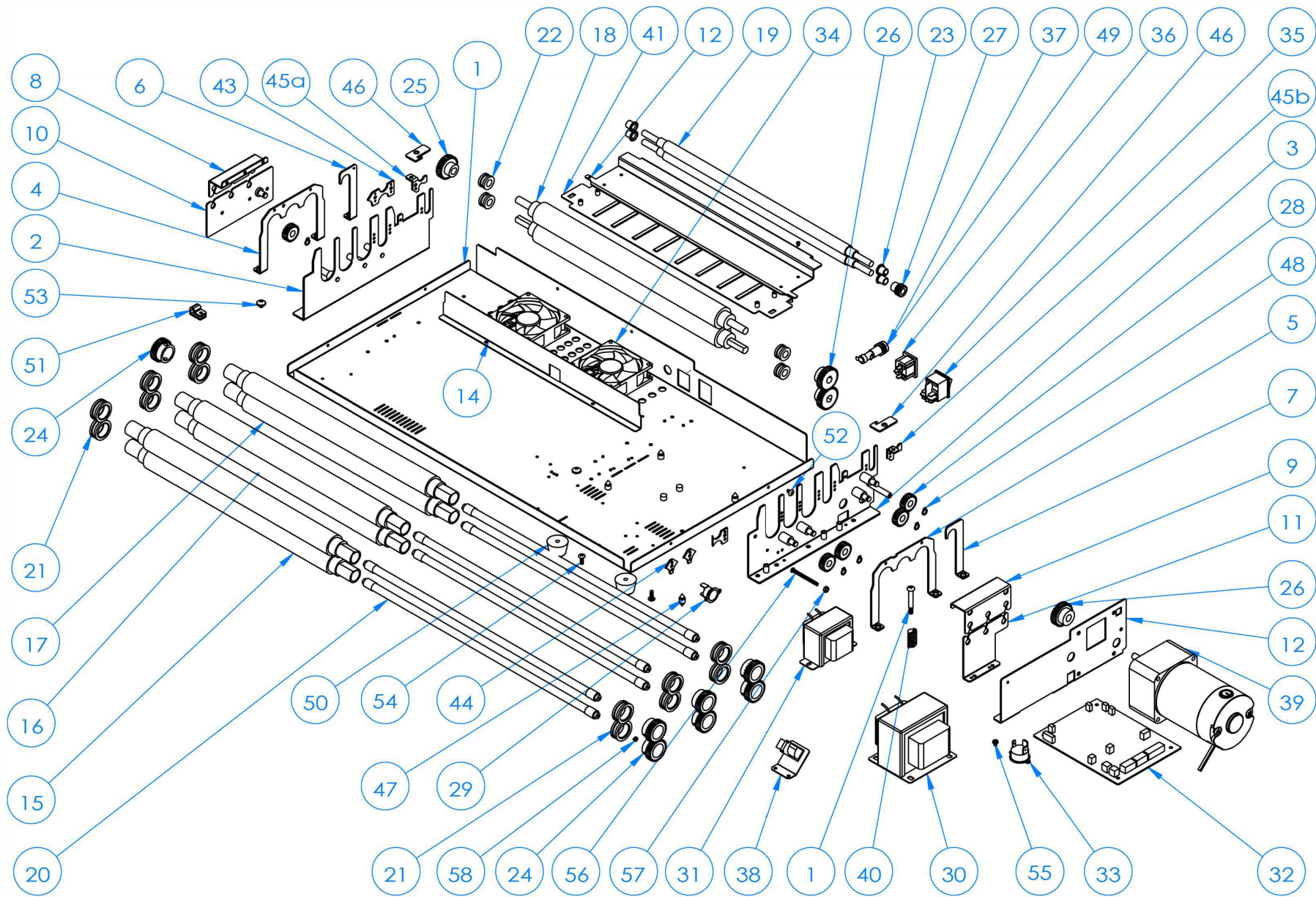




FlashGuard 13R10 Laminator

BASE ASSEMBLY



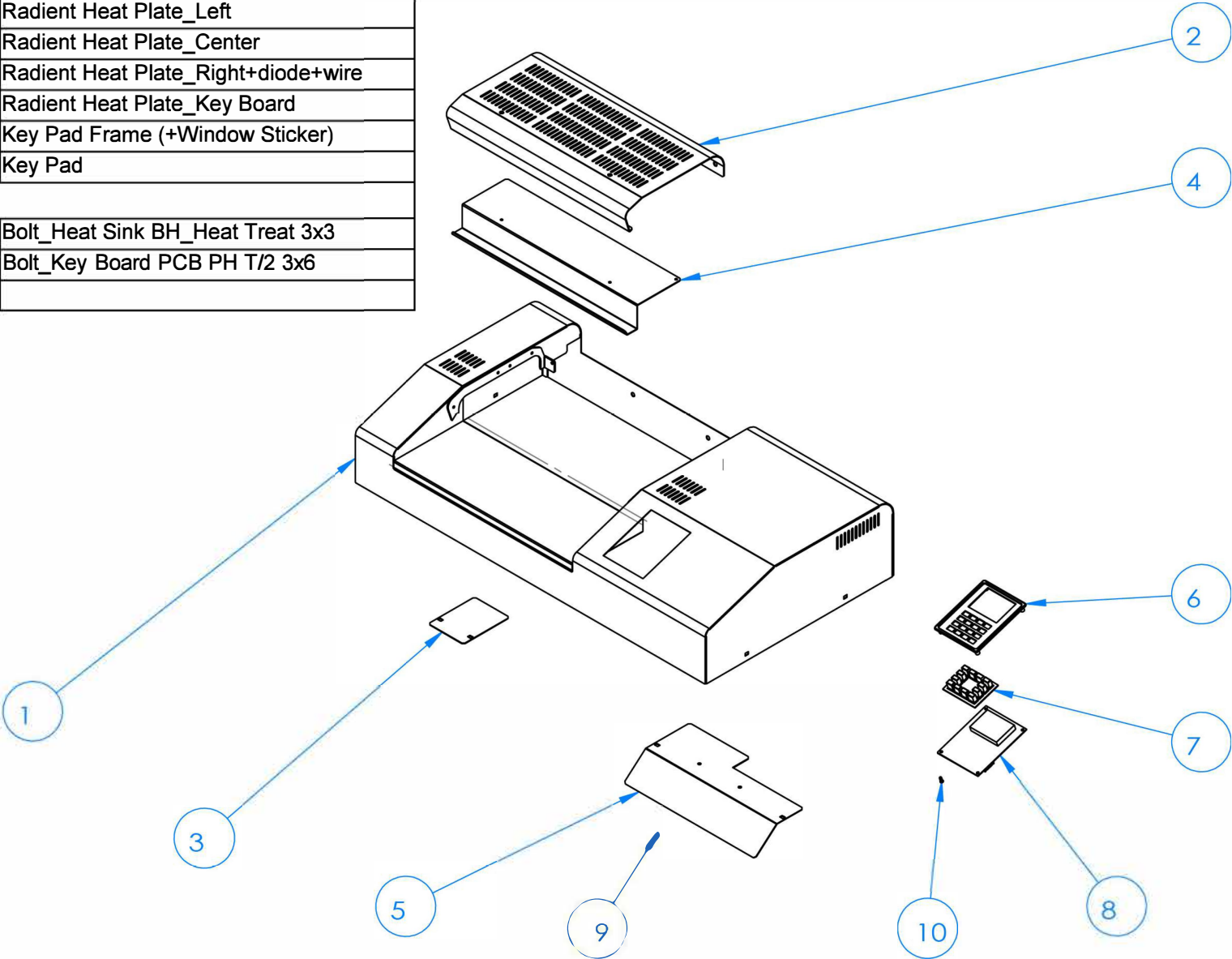
BASE ASSEMBLY

Item #	Part No	Description
1	13R10 - 1	Base
2	13R10 - 2	Main Bracket_Left
3	13R10 - 3	Main Bracket_Right
4	13R10 - 4	Hot Roller Bracket_Left
5	13R10 - 5	Hot Roller Bracket_Right
6	13R10 - 6	Pull Roller Bracket_Left
7	13R10 - 7	Pull Roller Bracket_Right
8	13R10 - 8	Heater Bracket_Top_Left
9	13R10 - 9	Heater Bracket_Top_Right
10	13R10 - 10	Heater Bracket_Bottom_Left
11	13R10 - 11	Heater Bracket_Bottom_Right
12	13R10 - 12	Motor Bracket
14	13R10 - 14	Air Guard
15	13R10 - 15	Hot Roller_Yellow_First
16	13R10 - 16	Hot Roller_Red_Second
17	13R10 - 17	Hot Roller_Orange_Third
18	13R10 - 18	Pull Roller_Gray_Fourth
19	13R10 - 19	Release Roller_Gray_Last
20	13R10 - 20	Heater
21	13R10 - 21	Bush_Hot Roller
22	13R10 - 22	Bush_Pull Roller
23	13R10 - 23	Bush_Release Roller
24	13R10 - 24	Gear_Hot Roller
25	13R10 - 25	Gear_Pull Roller_Left_30T
26	13R10 - 26	Gear_Pull Roller_Right=Gear Motor_31T
27	13R10 - 27	Gear_release Roller
28	13R10 - 28	Gear_Idle (with DU)
29	13R10 - 29	Protector
30	13R10 - 30	Trans_M
31	13R10 - 31	Trans_C
32	13R10 - 32	Main PCB
33	13R10 - 33	BTA 25
34	13R10 - 34	Fan

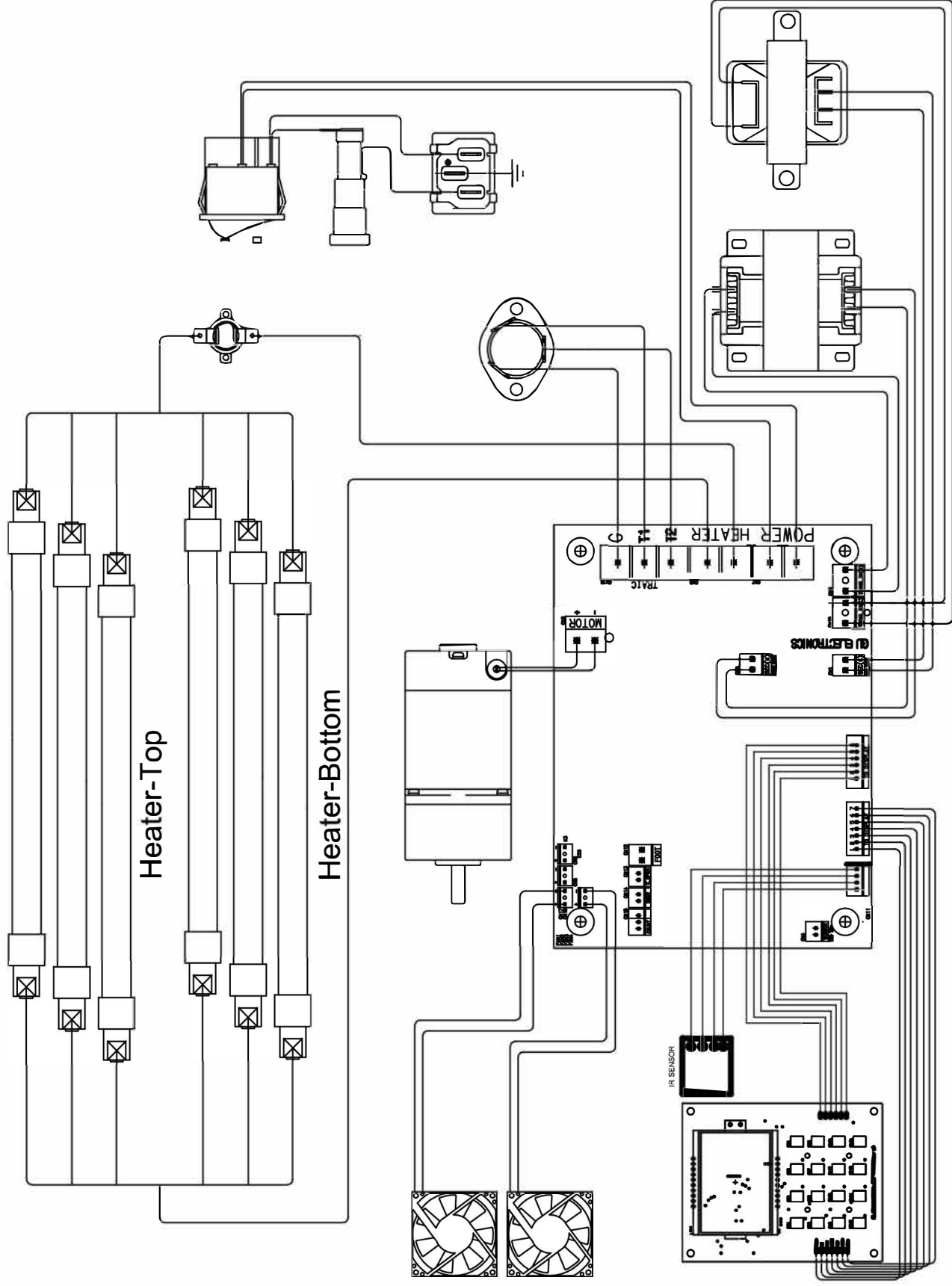
Item #	Part No	Description
34	13R10 - 34	Fan
35	13R10 - 35	Switch
36	13R10 - 36	Inlet Socket
37	13R10 - 37	Huse Holder
38	13R10 - 38	IR Temperature Sensor Assy
39	13R10 - 39	Motor
40	13R10 - 40	Spring_Tension
41	13R10 - 41	Adjustment_Bottom
42	13R10 - 42	Adjustment_Top
43	13R10 - 43	stopper_Pull
44	13R10 - 44	stopper_hot
45a	13R10 - 45	Stopper_release_L
45b	3R10 - 45-1	Stopper_release_R
46	13R10 - 46	Stopper_release_Cover
47	13R10 - 47	Support
48	13R10 - 48	E ring
49	13R10 - 49	Fuse
50	13R10 - 50	Rubber Foot
51	13R10 - 51	Clamp
Hardware		
52	014-B	Bolt_Case TH+M/S_C_Heat Treat 4X6
53	014-C	Bolt_Main BK_R6 TH+M/S_S/W 5X6
54	014-E	Bolt_Rubber Foot TH 4X12
55	014-H	Bolt_General PH M/S 4x4
56	014-K	Bolt_Motor+Main BK_R6 PH 4X45
57	014-N	Nut_Motor+Main BK Nut 4⅝
58	014-AA	Wrench Bolt_1/2 Loctite Patch Wrench Bolt 5X5

CASE ASSEMBLY

Item #	Part No	Description
1	13R10 - 53	Case
2	13R10 - 54	Top Cover
3	13R10 - 55	Radiant Heat Plate_Left
4	13R10 - 56	Radiant Heat Plate_Center
5	13R10 - 57	Radiant Heat Plate_Right+diode+wire
6	13R10 - 58	Radiant Heat Plate_Key Board
7	13R10 - 59	Key Pad Frame (+Window Sticker)
8	13R10 - 60	Key Pad
Hardware		
9	014-I	Bolt_Heat Sink BH_Heat Treat 3x3
10	014-Q	Bolt_Key Board PCB PH T/2 3x6



ELECTRICAL SCHEMATIC



ELECTRICAL SCHEMATIC MAIN BOARD

