

Product Code:	MVT-6P Click here to open Product Data Sheet
Product Group:	Hamid machine tapes
Joining System:	Flexproof

Important

- Joining is also possible with other Habasit devices.
- Machine setting data should be derived from the relevant operating instructions.
- Read the operating instructions of the necessary tools carefully before making the first joint.
- All data are approximate values and defined under the following standard climatic conditions:
 > 23 °C/73 °F, 50 % relative humidity (DIN 50005/ISO 554), working voltage 225 - 235 V / 105 - 115 V.
 > Any change of these data may require different temperature and/or time and/or pressure.
- For further support, please contact the Habasit company responsible for your location.

Finger Cutting

Finger Cutting Device:	AF-30 / AF-100 / AF-102
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Dimensions



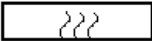


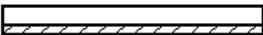

Hot Pressing Beige guide rails; PQ-57/58/59 family

Hot Pressing Device:	Beige guide rails; PQ-57/58/59 family
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Settings

	0-13 mm <i>0-0.5 inch</i>	13-35 mm <i>0.5-1.4 inch</i>	35-40 mm <i>1.4-1.6 inch</i>
Pressing Temperature, Top:	190 °C 375 °F	190 °C 375 °F	190 °C 375 °F
Pressing Temperature, Bottom:	190 °C 375 °F	190 °C 375 °F	190 °C 375 °F
Pressing Time:	4 min	3 min	4 min
Cooling Time In Hot Pressing Device:		2 min	3 min
Cooling Time:	3 min	4 min	4 min

Inserts

Top		
5		Heating plate; top
4		Covering plate (offset for easier removal)
3		Belt (conveying side up)
2		Guide rail (exactly centered in press)
1		Heating plate; bottom
Bottom		

Hot Pressing PF-101

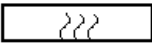






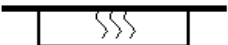
Hot Pressing Device:	PF-101
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Settings

Pressing Temperature, Top:	175 °C 345 °F
Pressing Temperature, Bottom:	175 °C 345 °F
Pressure setting:	1.5 bar

	22 <i>psi</i>
Pressing Time:	3 min

Inserts

Top		
8		Heating plate; top
7		Cover plate PF-101
6		Silicone paper dull (coated side down)
5		Belt (conveying side up)
4		Silicone paper dull (coated side up)
3		Molleton
2		Molleton
1		Heating plate; bottom (with set up plate)
Bottom		

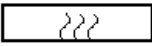








Hot Pressing PM-301

Hot Pressing Device:	PM-301
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Settings

Pressing Temperature, Top:	175 °C 345 °F
Pressing Temperature, Bottom:	175 °C 345 °F
Pressure setting:	3.5 bar 51 <i>psi</i>
Pressing Time:	5 min

Inserts

Top		
9		Heating plate; top
8		Heat equalizing plate; top
7		Silicone paper dull (coated side down)
6		Belt (conveying side up)
5		Silicone paper dull (coated side up)
4		Molleton
3		Molleton
2		Heat equalizing plate; bottom
1		Heating plate; bottom
Bottom		

Product Liability

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Last modification on 05/28/2013