

TrueScore-Pro Quad **HD** TS30

Crack-free hinge and spine scoring for perfect binder cover feeders

IDEAL FOR DIGITALLY PRINTED STOCK

4

deep, clean scores on every cover,
in a single pass



Eliminate cracking.

Built for high-volume production of perfectly scored covers, even on digital, laminated and UV-coated stock.

Drop-in upgrade

Replaces the existing scoring heads on your binder's cover feeder.

Fast changeovers

Swap discs, groove widths and hinge width without removing the heads.

Built to last

Stainless steel female parts; male discs typically last millions of covers.

HIGH-VOLUME HINGE SCORING

Perfect bound covers without cracks at the spine or hinge.

TrueScore-Pro is a proven way to stop cracking on digitally printed stock on folders and perforator/scorers. The Quad HD TS30 brings it to your perfect binder: it replaces the cover feeder's existing scoring heads, sets up quickly, and creates deep, clean scores on digital, laminated and UV-coated covers.



Quad HD TS30 heads installed on a binder cover feeder.

4

scores per cover: two spine, two hinge

4–11mm

adjustable hinge width (0.157"–0.433")

30mm

fits cover feeders with tandem scoring shafts

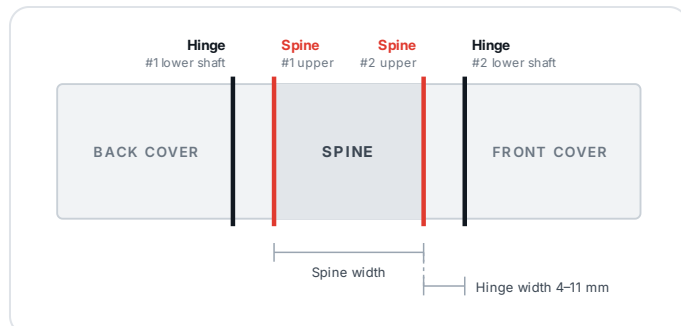
Millions

of covers, typical male disc service life

HOW IT WORKS

Stretch, don't crush

Each head holds female collars and one male scoring disc. A pair of heads on each shaft set is positioned to match the spine width. As the heads engage, the male discs gently stretch the material into the female grooves, producing four deep scores and a crack-free cover every time.



Cover shown flat, outside face up.

COMPATIBLE BINDERS

Works on perfect binders with cover feeders using tandem 30 mm scoring shafts, including but not limited to:

ACORO BOLERO CORONA MONOSTAR
NORMBINDER STARBINDER STARPLUS

SETUP

Running in minutes

- 1 Assemble the heads with the chosen male discs, female collars and spacers. Position and lock both lower heads on the lower scoring shafts.
- 2 Position the upper heads with the male discs centered over the female grooves. Lower and lock the upper shafts.
- 3 Rotate the shafts two full turns to align the heads, then lock the upper heads to the shafts.
- 4 Run a sheet and adjust the upper shafts until you reach the desired score depth.

No head removal for changeovers. Undo the nuts with the supplied tools, twist out the male discs and thin spacers, swap, and reassemble.

MATCH THE SCORE TO THE STOCK

MALE DISC	FEMALE GROOVE	BEST FOR
● Red	Wide	Heavy covers, wider score
● Red	Narrow	Medium covers
● Black	Narrow	Light covers, narrow score

Discs can be mixed on one setup, typically red on the spine and black on the hinge.

THE TRUESCORE-PRO FAMILY

KIT	FITS
TrueScore-Pro #220-A-203	TrueLine and 240 Series perforator/scorer/slitters
TS1000	Rollem perforators with 1" shafts
TS0875 · TS1125	Folders with adjustable 7/8" or 1-1/8" slitting shafts
TS25 · TS30 · TS35	Folders with 25, 30 or 35 mm slitting shafts

YOUR DEALER
