

## Applications

Thermofix joining

## Scope of application

Habasit products containing a rubber layer



### DANGER

H225	Highly flammable liquid and vapour
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness
H341	Suspected of causing genetic defects
H361d	Suspected of damaging the unborn child
H373	May cause damage to organs through prolonged or repeated exposure

## Product characteristics

Description and appearance of the mixture	
Item number	H010700511
UFI	GQ00-7096-D003-45E1
Designated material	Adhesive for rubber
Use	Viscid
Color	Dark amber
Odor	Like solvent
Viscosity	Approx. 10 Pas
Composition	Crosslinking rubber in butanone
Size of trading unit	30 g in tube
SDS	<a href="https://www.safin-net.com/de/MobileView.aspx?ck=1547388585&amp;type=SDB&amp;name=d72386e3-62ba-4779-8319-72b785a3f7e0&amp;file=sdb.doc&amp;user=MobileUser">https://www.safin-net.com/de/MobileView.aspx?ck=1547388585&amp;type=SDB&amp;name=d72386e3-62ba-4779-8319-72b785a3f7e0&amp;file=sdb.doc&amp;user=MobileUser</a>



Shelf life, storage and disposal	
Shelf life	Printed on container
Storage	Keep containers tightly closed in a dry, cool and well-ventilated place. Do not store together with food.
Disposal	Dispose of as hazardous waste in compliance with local and national regulations. Can be burned in a suitable installation subject to local regulations.

Handling and application	
Application tools and auxiliaries	Brush, spatula
Parameter for joining	Detailed information about temperature, pressure and duration of joining can be found in the Joining Data Sheet (JDS)
Standard climatic conditions	23°C (73° F); 50 % rel. humidity

## Processing specification

Use only with personal protective equipment (safety glasses, gloves, in case of insufficient ventilation wear suitable respiratory equipment).

Mark off area for gluing. This area must be clean from dirt and impurity. Apply the adhesive with a brush, don't apply Vulcol twice. Put glued surfaces accurately on top of each other at the first attempt.

The use of a Habasit hot-pressing device is recommended. Pressing time is individual for each belt and can be checked up in the JDS. Attention should be paid to the climatic conditions. Deviation from standard climatic conditions may need an adjustment for pressing time and temperature.

For industrial purpose only and for use according our technical regulations only.

## Disclaimer

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