

Product Code:	XVT-2205 Click here to open Product Data Sheet
Product Group:	Polyamide folder-gluer belts
Joining System:	Flexproof

Important

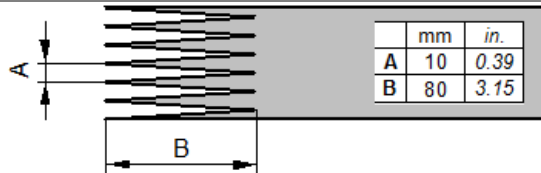
- Joining is also possible with other Habasit devices.
- Machine setting data should be derived from the relevant operating instructions.
- Read the operating instructions of the necessary tools carefully before making the first joint.
- All data are approximate values and defined under the following standard climatic conditions:
 - > 23 °C/73 °F, 50 % relative humidity (DIN 50005/ISO 554), working voltage 225 - 235 V / 105 - 115 V.
 - > Any change of these data may require different temperature and/or time and/or pressure.
- For further support, please contact the Habasit company responsible for your location.

Finger Cutting

Finger Cutting Device:	AF-100 / AF-100US
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Dimensions

Trim finger tips to assure optimal joining quality.



Hot Pressing PF-61 / PF-62

Hot Pressing Device:	PF-61 / PF-62
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Settings

Belt/Tape Width Range:	0-35 mm 0-1.4 inch	35-50 mm 1.4-2 inch	50-60 mm 2-2.4 inch
Pressing Temperature, Top:	180 °C 355 °F	180 °C 355 °F	180 °C 355 °F
Pressing Temperature, Bottom:	180 °C 355 °F	180 °C 355 °F	180 °C 355 °F
Pressing Time:	8 min	10 min	10 min
Cooling Time:	8 min	10 min	10 min

Inserts

Top		
6		Heating plate; top
5		Covering plate (offset for easier removal)
4		Teflon
3		Belt (conveying side up)
2		Guide rail (exactly centered in press)
1		Heating plate; bottom
Bottom		

Pressing Remarks:	REMARK: 0-35 mm / 1.4 in. belt width: use guide rails with narrow base plate. REMARK: 35-50 mm / 1.4-2.0 in. belt width: use guide rails with wide base plate. REMARK: 50-60 mm / 2.0-2.4 in. belt width: use guide rails with wide base plate. REMARK: If cover plate sticks to the belt: cut a strip of Teflon exactly the width of the belt (using the cover plate as a template) and place it on the belt.
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Last modification on 10/25/2018