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| Product Code: | XVT-2213 Click here to open Product Data Sheet |
| Product Group: | Polyamide folder-gluer belts |
| Joining System: | Flexproof |

Important

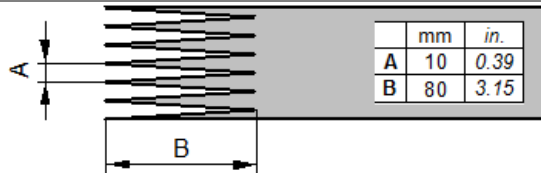
- Joining is also possible with other Habasit devices.
- Machine setting data should be derived from the relevant operating instructions.
- Read the operating instructions of the necessary tools carefully before making the first joint.
- All data are approximate values and defined under the following standard climatic conditions:
 - > 23 °C/73 °F, 50 % relative humidity (DIN 50005/ISO 554), working voltage 225 - 235 V / 105 - 115 V.
 - > Any change of these data may require different temperature and/or time and/or pressure.
- For further support, please contact the Habasit company responsible for your location.

Finger Cutting

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| Finger Cutting Device: | AF-100 / AF-100US |
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Dimensions

Trim finger tips to assure optimal joining quality.



Hot Pressing PF-61 / PF-62

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| Hot Pressing Device: | PF-61 / PF-62 |
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Settings

| Belt/Tape Width Range: | 0-35 mm 0-1.4 inch | 35-50 mm 1.4-2 inch | 50-60 mm 2-2.4 inch |
|-------------------------------|-----------------------|------------------------|------------------------|
| Pressing Temperature, Top: | 180 °C 355 °F | 180 °C 355 °F | 180 °C 355 °F |
| Pressing Temperature, Bottom: | 180 °C 355 °F | 180 °C 355 °F | 180 °C 355 °F |
| Pressing Time: | 8 min | 8 min | 10 min |
| Cooling Time: | 10 min | 12 min | 12 min |

Inserts

| Top | | |
|--------|--|--|
| 6 | | Heating plate; top |
| 5 | | Covering plate (offset for easier removal) |
| 4 | | Teflon |
| 3 | | Belt (conveying side up) |
| 2 | | Guide rail (exactly centered in press) |
| 1 | | Heating plate; bottom |
| Bottom | | |

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| Pressing Remarks: | REMARK: 0-35 mm / 1.4 in. belt width: use guide rails with narrow base plate. REMARK: 35-50 mm / 1.4-2.0 in. belt width: use guide rails with wide base plate. REMARK: 50-60 mm / 2.0-2.4 in. belt width: use guide rails with wide base plate. REMARK: If cover plate sticks to the belt: cut a strip of Teflon exactly the width of the belt (using the cover plate as a template) and place it on the belt. |
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Last modification on 03/01/2019